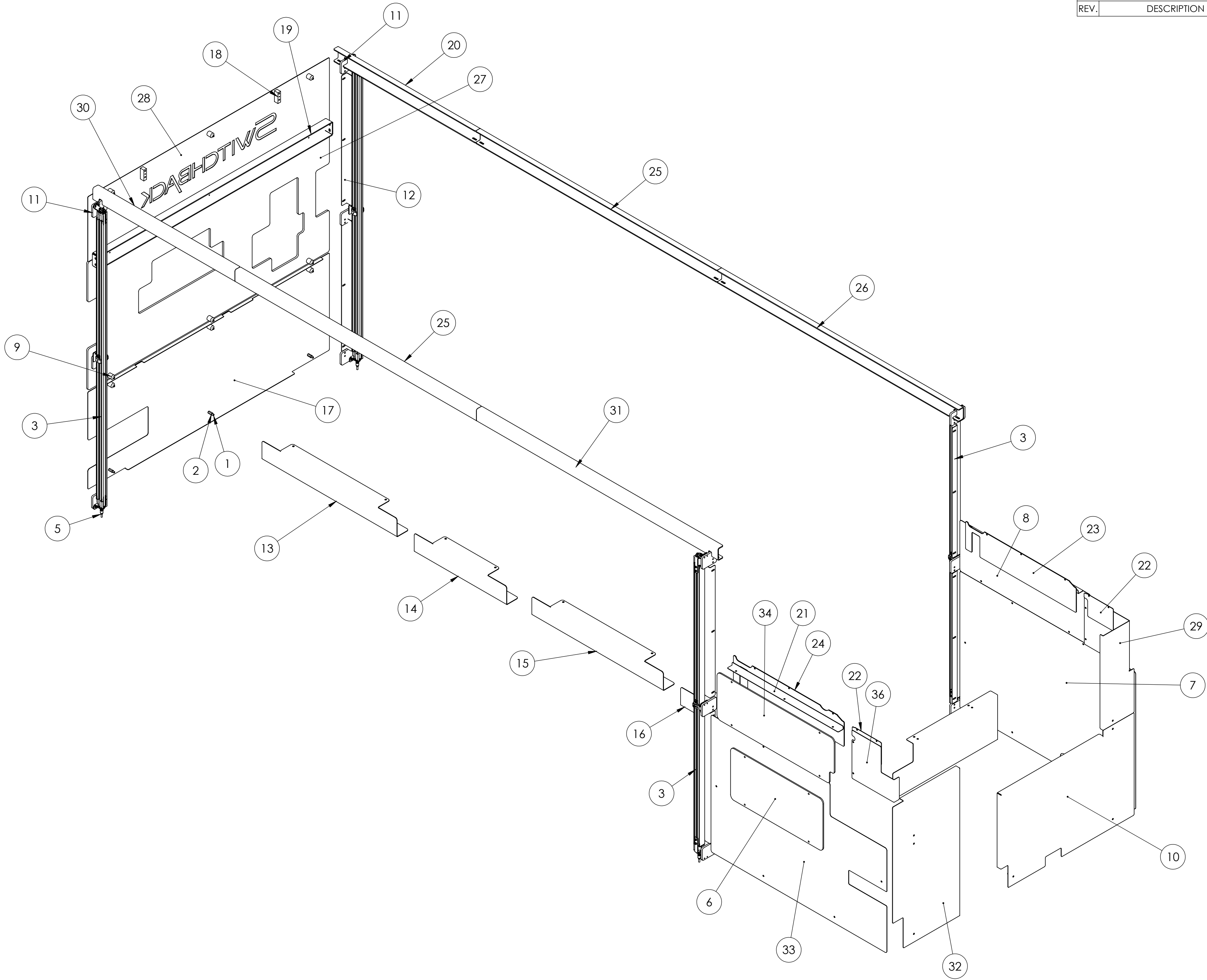


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	16	95412A581	STUD, 5/16"-18, 3/4" LG
2	10	98434A110	STANDOFF, 1" LG, 5/16"-18 TO 1/4"-20 FEMALE THRDS
3	2	SLLP23-1820BB	LIGHT CURTAIN, 23MM RESOLUTION, 1820MM HT.
4	2	QDE-825D	FEMALE CONNECTOR, 8-PIN M12 QD, 8M LG
5	2	QDE-850D	FEMALE CONNECTOR, 8-PIN M12 QD, 15M LG
6	1	MD-02-5493-00	MANIFOLD COVER
7	1	MD-13-6525-00	GUARD PANEL A
8	1	MD-13-6527-00	GUARD PANEL C
9	9	MD-13-6533-00	GUARD SPACER 113A
10	1	MD-13-6581-00 REV A	INFEED GUARD A - RH
11	12	MD-13-6791-00	MOUNTING PLATE, LIGHT CURTAIN
12	8	MD-13-6792-00	GAP COVER, LIGHT CURTAIN
13	1	MD-13-6794-00	CHAIN COVER A
14	1	MD-13-6795-00	CHAIN COVER B
15	1	MD-13-6796-00	CHAIN COVER C
16	1	MD-13-6797-00	CHAIN COVER D
17	1	MD-13-6804-00 REV B	DISCHARGE GUARD A
18	2	MD-13-6807-00	GUARD MOUNT
19	1	MD-13-6806-00	DISCHARGE GUARD CROSSBAR
20	1	MD-13-6818-00	TOP RAIL
21	2	MD-13-7099-00	GUARD PANEL E
22	2	MD-13-7101-00	GUARD PANEL F
23	1	MD-13-7103-00	GUARD PANEL F
24	1	MD-13-7116-00	GUARD PANEL G
25	2	MD-13-7232-00	TOP RAIL
26	1	MD-13-7233-00	TOP RAIL
27	1	MD-13-7223-00	DISCHARGE WINDOW A
28	1	MD-13-7225-00	DISCHARGE GUARD PANEL
29	1	MD-13-7226-00	INFEED GUARD C - RH
30	1	MD-13-7229-00	TOP RAIL
31	1	MD-13-7230-00	TOP RAIL
32	1	MD-13-7324-00	INFEED GUARD B - RH
33	1	MD-13-7460-00	GUARD PANEL B
34	1	MD-13-7461-00	GUARD PANEL A
35	1	MD-13-7507-00	LOWER ERECTOR GUARD
36	1	MD-13-7508-00	INFEED GUARD B-A



REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	RB	6/24/20
TOLERANCES:	DESIGNER		
FRACTIONAL ± .015	ENG APPR.		
ANGULAR: MACH ± 0.5° BEND ± 5°	MFG APPR.		
TWO PLACE DECIMAL ± .010	Q.A.		
THREE PLACE DECIMAL ± .005	COMMERCIAL PART		
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH	EST. WEIGHT (lbs):		
	416.57		
	DO NOT SCALE DRAWING		

SWITCHBACK GROUP		
TITLE:		
GUARDING ASSEMBLY		
SIZE	DWG. NO.	REV
D	1702-113	
SHEET SCALE: 1:12		SHEET 1 OF 1